



Geon™ Vinyl Flexible XV3440

Flexible Polyvinyl Chloride

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Africa & Middle East • Europe • Asia Pacific • Latin America • North America
Features	• Food Contact Acceptable
Agency Ratings	• FDA Food Contact, Unspecified Rating
Appearance	• Clear/Transparent
Forms	• Pellets
Processing Method	• Extrusion • Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	900 psi	6.21 MPa	ASTM D412
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ³ (Break)	2200 psi	15.2 MPa	ASTM D412A
Tensile Elongation ³ (Break)	380 %	380 %	ASTM D412A
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	70	70	
Shore A, 15 sec	65	65	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-47.2 °F	-44.0 °C	ASTM D746

Additional Information

NOTE: All ingredients used in the formulation of this compound are listed in the United States FDA Code of Federal Regulations, Title 21. The only restriction is that the plasticizer is "For foods of high water content only". This statement is only an overview of the FDA listings for this product. It is the customer's responsibility to ensure that the compound is suitable for its intended application.

Notes

¹ Typical values are not to be construed as specifications.

² Method A, 20 in/min

³ 20 in/min (510 mm/min)